



COMPANY PROFILE

Founded	2001
Owned	Quimmco Group, 100% private Mexican group.
Installed Capacity	25,000 metric tons per year
Current Production	18,000 metric tons per year
Headcount	240 direct people 40 staff
Quality certifications	ISO/TS 16949 due 2008
Primary market	Heavy truck and farm equipment
Grades of Iron	85% ductile iron ASTM 654512, 805506 and 1007003 15% gray iron class 30, 35 and 40

Core Making

Shell
No Bake
Cold Box

Manufacturing Facilities

Shalco U150, Shalco U 180
Palmer mixer
Vick, Sinto SC90

Sand System

Eirich 32 and General Kinematics equipment

Mold Making

2 Sinto FBOIII 20" x 24" 60 molds per hour
1 Sinto FBOV 32" x 32" 40 molds per hour

Melting

2 Pillar coreless induction furnaces, 6 tons each
1 Inductotherm 65 T Holding Furnace

Pouring

CIME Cap 4 press pour furnace

Finishing

2 CNC Barinder

Audit and Inspection

Complete sand, metallurgy and non destructive testing
100% ultrasound capabilities.

Blackhawk de México, S.A. de C.V.

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